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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/824,107	04/14/2004	Wayne O. Duescher	638.014US1 7549	
Mark A Litma	7590 03/01/2007 n & Associates, P.A.	EXAMINER		
	Center, Suite 205	LAZORCIK, JASON L		
3209 West 76th Edina, MN 554			ART UNIT	PAPER NUMBER
Edina, Wilv 554			1731	
			MAIL DATE	DELIVERY MODE
			03/01/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

Advisory Action Before the Filing of an Appeal Brief

Application No.	Applicant(s)		
10/824,107	DUESCHER, WAYNE O.		
Examiner	Art Unit		
Jason L. Lazorcik	1731		

	Jason L. Lazorcik	1731	
The MAILING DATE of this communication appe	ars on the cover sheet with the d	correspondence add	ress
THE REPLY FILED <u>07 February 2007</u> FAILS TO PLACE THIS A			
1. The reply was filed after a final rejection, but prior to or on this application, applicant must timely file one of the follow places the application in condition for allowance; (2) a No a Request for Continued Examination (RCE) in compliance time periods:	the same day as filing a Notice of ving replies: (1) an amendment, aff tice of Appeal (with appeal fee) in o	Appeal. To avoid aba fidavit, or other evider compliance with 37 C	nce, which FR 41.31; or (3)
 a)	dvisory Action, or (2) the date set forth		
no event, however, will the statutory period for reply expire la Examiner Note: If box 1 is checked, check either box (a) or (b). ONLY CHECK BOX (b) WHEN THE	•	
TWO MONTHS OF THE FINAL REJECTION. See MPEP 70 Extensions of time may be obtained under 37 CFR 1.136(a). The date	• •	136(a) and the appropria	ite extension fee
have been filed is the date for purposes of determining the period of extunder 37 CFR 1.17(a) is calculated from: (1) the expiration date of the set forth in (b) above, if checked. Any reply received by the Office later may reduce any earned patent term adjustment. See 37 CFR 1.704(b) NOTICE OF APPEAL	ension and the corresponding amount hortened statutory period for reply orig than three months after the mailing da	of the fee. The approprinally set in the final Offi	iate extension fee ice action; or (2) as
 The Notice of Appeal was filed on A brief in comp filing the Notice of Appeal (37 CFR 41.37(a)), or any exter a Notice of Appeal has been filed, any reply must be filed AMENDMENTS 	nsion thereof (37 CFR 41.37(e)), to	avoid dismissal of th	
3. The proposed amendment(s) filed after a final rejection, I	out prior to the date of filing a brief	will not be entered b	ecause
(a) They raise new issues that would require further co			coadsc
(b) ☐ They raise the issue of new matter (see NOTE below			
(c) They are not deemed to place the application in bet	ter form for appeal by materially re	ducing or simplifying	the issues for
appeal; and/or	porrosponding number of finally rei	, (actad alaima	
(d) They present additional claims without canceling a NOTE: (See 37 CFR 1.116 and 41.33(a)).	corresponding number of finally rej	ected claims.	
4. The amendments are not in compliance with 37 CFR 1.11	21 See attached Notice of Non-Co	mnliant Amendment	(PTOL-324)
5. Applicant's reply has overcome the following rejection(s):		inpliant / inchanicht	(1 102 024).
6. Newly proposed or amended claim(s) would be all		timely filed amendme	ent canceling the
non-allowable claim(s).	•	•	
7. For purposes of appeal, the proposed amendment(s): a) how the new or amended claims would be rejected is proving The status of the claim(s) is (or will be) as follows:		Il be entered and an e	explanation of
Claim(s) allowed:			
Claim(s) objected to:		,	•
Claim(s) rejected: <u>2-21</u> . Claim(s) withdrawn from consideration:			_
AFFIDAVIT OR OTHER EVIDENCE			·
 The affidavit or other evidence filed after a final action, bu because applicant failed to provide a showing of good and was not earlier presented. See 37 CFR 1.116(e). 			
The affidavit or other evidence filed after the date of filing entered because the affidavit or other evidence failed to o showing a good and sufficient reasons why it is necessary	vercome <u>all</u> rejections under appe	al and/or appellant fai	ils to provide a
10. The affidavit or other evidence is entered. An explanation REQUEST FOR RECONSIDERATION/OTHER	n of the status of the claims after e	ntry is below or attach	ned.
 The request for reconsideration has been considered bu <u>See Attached Advisory Action Detail.</u> 	•	n condition for allowar	nce because:
12. Note the attached Information Disclosure Statement(s).	PTO/SB/08) Paper No(s)	11	
13.		STEVEN P. GRIFF	
		SUPERVISORY PATENT E	
•		TECHNOLOGY CENTE	

U.S. Patent and Trademark Office PTOL-303 (Rev. 08-06)

Advisory Action Detail

Applicants arguments have been considered but do not place the application in condition for allowance.

The Examiners rejection will here be briefly restated to assist Applicants understanding of the grounds of the rejection;

- Berg teaches a mold or cell sheet having an array of through holes and each hole having a cross sectional area and a "nominal thickness"
- 2) A dispersion is prepared comprising a liquid solution of inorganic oxides and water to prepare a liquid solution
- The array of through holes is filled with the liquid solution to form mixture volumes
- 4) As indicated in the previous office action, although a portion of the liquid is removed from the entrained dispersion, even in the most extreme scenario presented the mixture volumes still.contain.approximately30% liquid byweight. Since liquid remains in the mixture volumes, said mixture volumes are rightfully considered, by the broadest reasonable interpretation of the term, to be "liquid mixture volumes".
- 5) These liquid mixture volumes are ejected from the cell sheet by application of a pressure or an "impinging jet".
- 6) Berg teaches that after ejection "some of the edges may become rounded".

 In the absence of any compelling evidence to the contrary, it is the

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Examiners position that this rounding effect occurs at least in part due to surface tension forces. In combination with the Berg teaching of truncated spherical or truncated spheroidal geometries for the particles, the Berg process is understood to provide for ejected, independent liquid mixture solution entities having a spherical shape and subject to surface tension forces.

- The reference to Zhai is pointed to at this point simply to provide supporting evidence that high solids content slurries of similar abeit not identical composition are subject to deformation by surface tension forces. Restated, the rejection as presented does not turn upon the disclosure provided by Zhai, however said reference does provide further supporting evidence for the action of surface tension upon the ejected "liquid mixture volumes".
- 7) The entities are dried outside of the mold or equivalently subjected to a solidification enfironment
- 8) The dried entities are ultimately subjected to a sintering process to produce sintered beads.

Applicant argues the Berg particles are not liquid, whatever their liquid content. As reiterated above, the Berg particles contain a substantial fraction of liquid when ejected from the mold and are therefore correctly categorized as "liquid mixture volumes" in accord with the broadest reasonable interpretation of the term.

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Applicant further argues that the Berg particles are not spherical. It is the Examiners position that the record regarding the interpretation of the term spherical as previously presented is clear and appropriately reads upon Applicants claim language.

Applicant provides an exhaustive set of arguments with the intent to prove the inapplicability of the Zhai reference towards the teachings of Berg. As pointed out above, the Zhai reference is not essential to the rejection under Berg. Rather Zhai has been cited strictly in order to provide supporting evidence for the effects of surface tension upon slurries of similar (not identical) composition with similar solids content (e.g. ~70% solids). In the absence of any compelling evidence to the contrary, it is the Examiners position that the rounding effect disclosed by Berg is at least in part due to surface tension forces. Applicants arguments with respect to the applicability of the Zhai reference have been fully considered, however they do not affect the applicability of Berg to the presented claims, and are therefore considered moot.

Notice of Non-Compliant Amendment (37 CFR 1.121)

Application No.	Applicant(s)	
10/824,107	DUESCHER, WAYNE O.	
Examiner	Art Unit	
Jason L. Lazorcik	1731	

Jason L. Lazorcik 1731
The MAILING DATE of this communication appears on the cover sheet with the correspondence address
The amendment document filed on <u>07 February 2007</u> is considered non-compliant because it has failed to meet the equirements of 37 CFR 1.121 or 1.4. In order for the amendment document to be compliant, correction of the following tem(s) is required.
THE FOLLOWING MARKED (X) ITEM(S) CAUSE THE AMENDMENT DOCUMENT TO BE NON-COMPLIANT: 1. Amendments to the specification: A. Amended paragraph(s) do not include markings. B. New paragraph(s) should not be underlined. C. Other
 2. Abstract: A. Not presented on a separate sheet. 37 CFR 1.72. B. Other
 3. Amendments to the drawings: A. The drawings are not properly identified in the top margin as "Replacement Sheet," "New Sheet," or "Annotated Sheet" as required by 37 CFR 1.121(d). B. The practice of submitting proposed drawing correction has been eliminated. Replacement drawings showing amended figures, without markings, in compliance with 37 CFR 1.84 are required. C. Other
 ✓ A. Amendments to the claims: ☐ A. A complete listing of all of the claims is not present. ☐ B. The listing of claims does not include the text of all pending claims (including withdrawn claims) ☑ C. Each claim has not been provided with the proper status identifier, and as such, the individual status of each claim cannot be identified. Note: the status of every claim must be indicated after its claim number by using one of the following status identifiers: (Original), (Currently amended), (Previously presented), (New), (Not entered), (Withdrawn) and (Withdrawn-currently amended). ☐ D. The claims of this amendment paper have not been presented in ascending numerical order. ☑ E. Other: See Continuation Sheet.
5. Other (e.g., the amendment is unsigned or not signed in accordance with 37 CFR 1.4):
For further explanation of the amendment format required by 37 CFR 1.121, see MPEP § 714.
TIME PERIODS FOR FILING A REPLY TO THIS NOTICE:
 Applicant is given no new time period if the non-compliant amendment is an after-final amendment or an amendment filed after allowance. If applicant wishes to resubmit the non-compliant after-final amendment with corrections, the entire corrected amendment must be resubmitted.
2. Applicant is given one month , or thirty (30) days, whichever is longer, from the mail date of this notice to supply the correction, if the non-compliant amendment is one of the following: a preliminary amendment, a non-final amendment (including a submission for a request for continued examination (RCE) under 37 CFR 1.114), a supplemental amendment filed within a suspension period under 37 CFR 1.103(a) or (c), and an amendment filed in response to a <i>Quayle</i> action. If any of above boxes 1. to 4. are checked, the correction required is only the corrected section of the non-compliant amendment in compliance with 37 CFR 1.121.
Extensions of time are available under 37 CFR 1.136(a) only if the non-compliant amendment is a non-final amendment or an amendment filed in response to a Quayle action.
Failure to timely respond to this notice will result in: Abandonment of the application if the non-compliant amendment is a non-final amendment or an amendment filed in response to a Quayle action; or Non-entry of the amendment if the non-compliant amendment is a preliminary amendment or supplemental
amendment.
Legal Instruments Examiner (LIE), if applicable Telephone No.

Notice of Non-Compliant Amendment (37 CFR 1.121)

Continuation of 4(e) Other: Claim 2 is identified as "(PREVIOUSLY PRESENTED)" but it includes underlining which is used to identify newly added material.